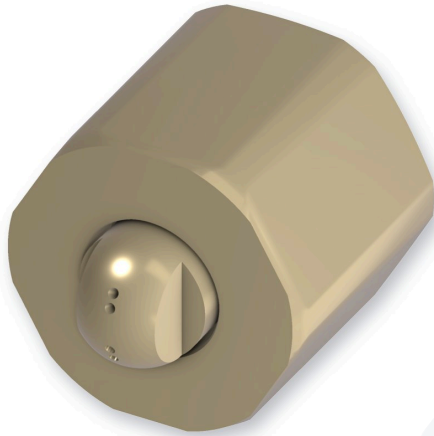


# Button Nozzle, Dual 60°, .020 Orifice

Domed button nozzle with 2 orifices, 60 degrees apart, .020 in orifice. Fits all H200 modules.

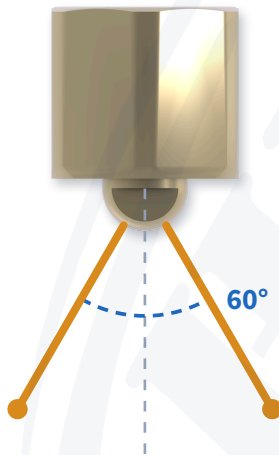


Button body, typical. Orifice layout varies by pattern.

## Specifications

|                   |                              |
|-------------------|------------------------------|
| Nozzle type       | Button (domed)               |
| Pattern           | Dual 60°                     |
| Orifices          | 2 orifices, 60 degrees apart |
| Stream angles     | ±30° from the centerline     |
| Orifice diameter  | .020 in                      |
| Orifice tolerance | ±.0005 in                    |
| Material          | Phosphor brass               |
| Fits              | All H200 modules             |
| Store SKU         | T2C80B9S                     |

## Spray pattern



Dual 60°, side view shooting down, drawn to the chart angles.

## Cross references

|                   |        |
|-------------------|--------|
| Replaces Nordson® | 238029 |
| Graco InvisiPac   | 130506 |

## About button nozzles

- Button nozzles are one piece, precision drilled brass with no insert.
- Precision drilled holes shoot straighter.

## Where the beads land

| Stream                  | 0.5 in<br>12.7 mm  | 1 in<br>25.4 mm     | 1.5 in<br>38.1 mm   | 2 in<br>50.8 mm     | 2.5 in<br>63.5 mm   | 3 in<br>76.2 mm     |
|-------------------------|--------------------|---------------------|---------------------|---------------------|---------------------|---------------------|
| <b>30°</b><br>each side | <b>0.35</b><br>8.8 | <b>0.63</b><br>16.1 | <b>0.92</b><br>23.5 | <b>1.21</b><br>30.8 | <b>1.50</b><br>38.1 | <b>1.79</b><br>45.5 |

Product distance from the tip across the top. Offset from the nozzle centerline, inches in bold, millimeters in gray. Approximate: pressure, temperature, viscosity and line speed move the bead.

