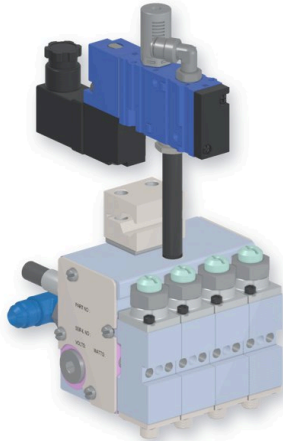




Replacement for Nordson® 8527253, H204 Style 4 Module Gun

Preconfigured H200 style 4 module gun: 4 standard AOSC ball and seat modules, common air, 200 VAC, T standard 6 pin cordset, MAC 52 series solenoid and 100 mesh inline filter. Quick Ship guns are built from stocked subassemblies, so they ship quickly.



H204 Style 4 Module Gun, HMS-BC-430110123

Specifications

Replaces Nordson	8527253
Gun family	H200, multi module gun (BCM)
Modules	4
Module type	SLBS, H200 standard AOSC
Module fitted	Standard AOSC ball and seat
Orifice	STD, orifice set by the nozzle
Module spacing	22, 22, 22 mm, center to center
Body length	88.4 mm
Body section	72.8 x 48.5 mm
Hydraulic ports	3

Configuration code

BCM-SLBS-STD-04-B-CA-022-022-022-T-LB-3A1A-F9-3

BCM Group	SLBS Module type	STD Orifice	04 Modules	B Voltage	CA Air type	022-022-022 Spacing	T Cordset type	LB Cordset position	3A1A Solenoid	F9 Hydraulic connector	3 Ports
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Electrical

Voltage	200 VAC
Heater	250 W, 200 V
Cordset	T, standard 6 pin
Cordset position	LB, left of the bracket

Read facing the modules, looking down on the bracket (the mounting clamp).

Included with this gun

- Gun body and the correct heater for that body and voltage
- 4 modules, solenoid kit and cordset
- Inline filter, 100 mesh, 90 degree
- HMSC parts kit (clamp plates, insulator, plugs, wiring) and side cover kit

Air and hydraulics

Air type	CA, common air: one valve fires every module
Solenoid	3A1A, 3 port, 24 VDC, LED, MAC 52 series
Solenoid kits	1
Hydraulic connector	F9, inline filter, 100 mesh, 90 degree fitting

Safety

Guns run at melt temperature under hydraulic and air pressure. Lock out power, relieve pressure and let the gun cool before inspecting it.





Replacement for Nordson® 8527253, H204 Style 4 Module Gun

HMS-BC-430110123

Replaces Nordson® 8527253

Subassemblies (service parts)

Item	HMSC part number	Qty
Gun body	HMS-BC-400100000	1
Heater	HMS-HNB-34634	1
Standard AOSC module, ball and seat	T10F29B5S	4
Solenoid kit, MAC 52 series	HMS-0005-KIT-04	1
Cordset T, standard 6 pin	T2K46M5S	1
Inline filter, 100 mesh, 90 degree	T10P72C1S	1
Parts kit, multi module, common air, short	HMS-0005-KIT-05	1
Side cover kit, multi module gun	HMS-0005-KIT-02	1

Heater

Heater part	HMS-HNB-34634
Wattage	250 W
Voltage	200 V
Size	1/2 x 3.18 in (diameter x length)

Sold separately

Store SKU	Item	Nordson
T10F29B5S	Module	1052925
T2K46M5S	Cordset T	274685
T10P72C1S	Inline filter	1007231

Cordset pinout



- 1 Gun heater
- 2 Gun heater
- 3 Gun RTD
- 4 Not used
- 5 RTD common
- Ground Ground pin

T cordset, standard 6 pin. Mates with the 6 pin applicator end of packaging hoses. Gun heater 1 and 2, gun RTD 3, RTD common 5, ground. Pin 4 not used.

Gun side connector, as seen looking into the gun connector: the mirror image of the hose applicator end.

Configuration code, field by field

Field	Code	Meaning	Field	Code	Meaning
Group	BCM	H200 multi module gun	Spacing	022-022-022	Center to center between modules, mm: 22, 22, 22
Module type	SLBS	H200 standard AOSC	Cordset type	T	Standard 6 pin
Orifice	STD	Standard module, orifice set by the nozzle	Cordset position	LB	Left of the bracket
Modules	04	4 modules	Solenoid	3A1A	3 port, 24 VDC, LED
Voltage	B	200 VAC	Hydraulic connector	F9	Inline filter, 100 mesh, 90 degree fitting
Air type	CA	Common air: one valve fires every module	Ports	3	Three ports

Not finding what you need? We build custom guns: any module count, spacing, cordset position and options. Call 1-888-202-1788 or email sales@hotmeltsupplyco.com.