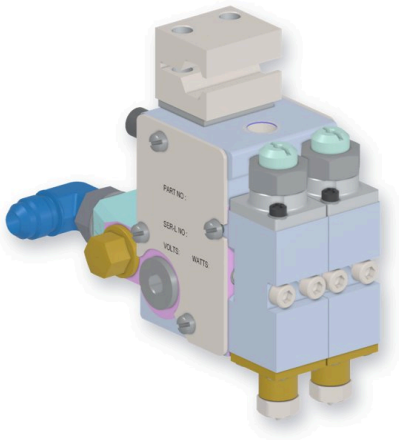
PRODUCT SPECIFICATION · H200 QUICK SHIP GUN

Replacement for Nordson® 8515786, H202 Style Dual Module Gun

HMSC CONFIGURED PART NUMBER
HMS-BC-210122123
Replaces Nordson® 8515786

Preconfigured H200 style 2 module gun: 2 NC² AOSC .012 modules, common air, 240 VAC, T standard 6 pin cordset, MAC 52 series solenoid and 100 mesh inline filter. Quick Ship guns are built from stocked subassemblies, so they ship quickly.



H202 Style Dual Module Gun, HMS-BC-210122123

Specifications

Replaces Nordson	8515786
Gun family	H200, multi module gun (BCM)
Modules	2
Module type	SURS, H200 NC² AOSC
Module fitted	NC² AOSC .012, filtered
Orifice	.012 in, built in orifice
Module spacing	22 mm, center to center
Body length	44.4 mm
Body section	72.8 x 48.5 mm
Hydraulic ports	3

Configuration code

BCM-SURS-012-02-A-CA-022-T-RB-3A1A-F9-3

BCM	SURS	012	02	A	CA	022	T	RB	3A1A	F9	3
Group	Module type	Orifice	Modules	Voltage	Air type	Spacing	Cordset type	Cordset position	Solenoid	Hydraulic connector	Ports

Electrical

Voltage	240 VAC
Heater	200 W, 240 V
Cordset	T, standard 6 pin
Cordset position	RB, right of the bracket

Read facing the modules, looking down on the bracket (the mounting clamp).

Air and hydraulics

Air type	CA, common air: one valve fires every module
Solenoid	3A1A, 3 port, 24 VDC, LED, MAC 52 series
Solenoid kits	1
Hydraulic connector	F9, inline filter, 100 mesh, 90 degree fitting

Included with this gun

- Gun body and the correct heater for that body and voltage
- 2 modules, solenoid kit and cordset
- Inline filter, 100 mesh, 90 degree
- HMSC parts kit (clamp plates, insulator, plugs, wiring) and side cover kit

Safety

Guns run at melt temperature under hydraulic and air pressure. Lock out power, relieve pressure and let the gun cool before inspecting it.

Product page

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Replacement for Nordson® 8515786, H202 Style Dual Module Gun

HMSC CONFIGURED PART NUMBER
HMS-BC-210122123
Replaces Nordson® 8515786

Subassemblies (service parts)

Item	HMSC part number	Qty
Gun body	HMS-BC-200100000	1
Heater	HMS-HNA-34662	1
NC² AOSC module .012, filtered	HMS-M-1052929-F100	2
Solenoid kit, MAC 52 series	HMS-0005-KIT-04	1
Cordset T, standard 6 pin	T2K46M5S	1
Inline filter, 100 mesh, 90 degree	T10P72C1S	1
Parts kit, multi module, common air, short	HMS-0005-KIT-05	1
Side cover kit, multi module gun	HMS-0005-KIT-02	1

Heater

Heater part	HMS-HNA-34662
Wattage	200 W
Voltage	240 V
Size	1/2 x 1.50 in (diameter x length)

Sold separately

Store SKU	Item	Nordson
HMS-M-1052929-F100	Module	1052929
T2K46M5S	Cordset T	274685
T10P72C1S	Inline filter	1007231

Cordset pinout



1	Gun heater
2	Gun heater
3	Gun RTD
4	Not used
5	RTD common
Ground	Ground pin

T cordset, standard 6 pin. Mates with the 6 pin applicator end of packaging hoses. Gun heater 1 and 2, gun RTD 3, RTD common 5, ground. Pin 4 not used.

Gun side connector, as seen looking into the gun connector: the mirror image of the hose applicator end.

Configuration code, field by field

Field	Code	Meaning
Group	**BCM**	H200 multi module gun
Module type	**SURS**	H200 NC² AOSC
Orifice	**012**	Built in orifice, .012 in
Modules	**02**	2 modules
Voltage	**A**	240 VAC
Air type	**CA**	Common air: one valve fires every module

Field	Code	Meaning
Spacing	**022**	Center to center between modules, mm: 22
Cordset type	**T**	Standard 6 pin
Cordset position	**RB**	Right of the bracket
Solenoid	**3A1A**	3 port, 24 VDC, LED
Hydraulic connector	**F9**	Inline filter, 100 mesh, 90 degree fitting
Ports	**3**	Three ports

Not finding what you need? We build custom guns: any module count, spacing, cordset position and options. Call 1-888-202-1788 or email sales@hotmeltsupplyco.com.

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